



## EMPOWER THE DRIVE®

**DRIVER ASSISTANCE:**  
Hill Start Assist  
Cruise Control w/ Steering Wheel Switches  
Distance Control Assist  
Intelligent Cruise Control  
Active Trace Control  
Front and Rear Sonar System

**SAFETY:**  
Automatic Collision Notification+  
Emergency Call+  
High Beam Assist  
Predictive Forward Collision Warning  
Forward Emergency Braking  
Blind Spot Warning  
Lane Departure Warning  
Backup Collision Intervention  
Around View® Monitor w/ Moving  
Object Detection

**\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.**

**Total\*      \$56.595.00**

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\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.